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Delivering a
comprehensive
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pipng components,
B16.25 Standard is
focused on providing
necessary
requirements for
welding bevels,
external & internal
shaping of heavy-wall
components and for
the preparation of
internal ends.

B16.25 - Buttwelding Ends - ASME

ASME B16.25-2007
Buttwelding Ends. This
Standard covers the

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Buttwelding End
Preparation of
buttwelding ends of
piping components to
be joined into a piping
system by welding. It
includes requirements
for welding bevels, for
external and internal
shaping of heavy-wall
components, and for
preparation of internal
ends (including
dimensions and
tolerances).

ASME B16.25-2007 - Buttwelding Ends

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ASME B16.25-2017

(Revision of ASME
B16.25-2012)

Buttwelding Ends AN
AMERICAN NATIONAL
STANDARD x

Buttwelding Ends - ASME

ASME B16.25. January 1, 1964. Buttwelding Ends. This standard covers the preparation of buttwelding ends of pipe, valves, welding neck flanges, and pipe fittings, but is equally

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applicable to other
piping components
which are connected
into the...

ASME B16.25 - Buttwelding Ends | Engineering360

ANSI/ASME

B16.25-1997

Buttwelding Ends.

Covers the preparation
of buttwelding ends of
piping components to
be joined into a piping
system by welding.

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ANSI/ASME

B16.25-1997 -

Buttwelding Ends

ANSI/ASME B16.25-Butt welding ends This Standard covers the preparation of butt welding ends of piping components to be joined into a piping system by welding. It includes requirements for welding bevels, for external and internal shaping of heavy-wall components, and for preparation of internal

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ends (including dimensions and tolerances).

ANSI/ASME B16.25-Butt welding ends | ASTM A234 butt weld ...

ANSI/ASME B16.25 Standard covers the preparation of butt welding ends of piping components to be joined into a piping system by welding. It includes requirements for welding bevels, for

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external and internal
shaping of heavy-wall
components, and for
preparation of internal
ends (including
dimensions and
tolerances).

Weldable

components:

ANSI/ASME B16.25,

Buttwelding Ends

to ASME B16.5, B16.9,
or B16.47. 1.3 Relevant

Units This Standard

states values in both SI

(Metric) and U.S.

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Customary units. These systems of units are to be regarded separately as standard. Within the text, the U.S.

Customary units are shown in parentheses or in a separate table that appears in Mandatory Appendix I.

Buttwelding Ends

approval by the Standards Committee and ASME, this revision to the 1997 edition of B16.25 was approved

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Buttwelding End
as an American

National Standard by
ANSI on December 17,
2003, with the new
designation ASME
B16.25-2003. In the
2007 edition,
buttwelding end data
were extended to
cover requirements for
sizes up to NPS 48 (DN
1200).

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□□□□□□□□

ASME B16.25-2017

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B16.25-2012)

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B16.25-2017 (Revision

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BUTTWELDING ENDS .

Interpretation

B16-97-007 . Subject:

B16.25-1992 . Date

Issued: August 1997 .

File: B16-97-007 .

Question (1): Does
B16.25-1992 define the
inside diameter

applicable to Figure 4?

Reply (1): No. Question

(2): Does B16.25-1992

define the length of

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cylindrical surface
which must be

ASME B16 SC F WEBSITE PUBLISHED INTERPRETATIONS ASME B16 ...

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ASME B16.25, 2017
Edition, December 29,
2017 - Buttwelding
Ends. General. This

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Standard covers the preparation of buttwelding ends of piping components to be joined into a piping system by welding. It includes requirements for welding bevels, for external and internal shaping of heavy-wall components, and for preparation of internal ends (including dimensions and tolerances).

ASME B16.25 :
Page 18/25

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Buttwelding Ends

Following approval by the Standards Committee and ASME, this revision to the 1997 edition of B16.25 was approved as an American National Standard by ANSI on December 17, 2003, with the new designation ASME B16.25-2003. In this 2007 edition, buttwelding end data has been extended to cover requirements for

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sizes up to NPS 48 (DN
1200).

ANSI B16, ASME B16 or both? - ASME B16.25

Following approval by
the Standards
Committee and
ASME, approval as an
American National
Standard was given by
ANSI on October 8,
1986, with the new
designation ASME/ANSI
B16.25-1986. In 1992,
the subcommittee

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revised the requirements for the preparation of the inside diameter of welding end. The references in Annex B were also updated.

ASME B16.25 - 2012 - [PDF Document]

ASME B16.9: Factory-Made Wrought Fittings
Buttwelding: ASME
B16.25: Buttwelding
Ends: ASME B16.28:
Wrought Steel Short
Radius Elbows and

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Buttwelding Returns:
MSS SP-43: Wrought
and Fabricated Butt-
Welding Fittings for
Low Pressure,
Corrosion Resistant
Applications

ASME B16.9 Stub End, Buttweld Long & Short Stub End ...

ASME B16.25 : 2012.

Superseded A

superseded Standard is
one, which is fully
replaced by another
Standard, which is a

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new edition of the
same Standard.

ASME B16.25 : 2012 | BUTTWELDING ENDS | SAI Global

B16.25 - Buttwelding
Ends B16.49 - Factory-
Made Wrought Steel
Buttwelding Induction
Bends for

Transportation and
Distribution Systems

B16.52 - Forged
Nonferrous Fittings,
Socket-Welding and
Threaded (Titanium,

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Titanium Alloys,
Aluminum, and
Aluminum Alloys)

B16 Subcommittee F - ASME

1 Class 125 Cast Iron
Flanged and Class 150
Steel Flanged and
Buttwelding End
Valves, Face-to-Face
and End-to-End
Dimensions 7 ...

Cosponsors of the B16
Committee were The
American Society of
Mechanical Engineers

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(ASME), ... American
National Standards
Committee B16 was
reorganized as an
ASME Committee
operating under
procedures accredited
by ...

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